

# **Precision Repair**

## Three Repair Centers to Serve Your Compressor and Engine Repair Needs





## More than Repair -Precision Repair

Houston • Odessa • Walker, Louisiana

#### **Expert Repair Since 1964**

We bring you more than 40 years of experience in the compressor industry.

#### **Personalized Solutions**

Our repair process gives individual attention to identifying and meeting each customer's needs.

#### **Emergency Repair**

The CECO Team is prepared for around the clock emergency repairs.

#### **Engineering Experience**

We offer twenty-four hour engineering support for all repair jobs and available field analysis.

#### Shipping and Handling

We will label your repaired components to your specifications and part numbers.



CECO's quality Precision Repair provides repair or replacement of your worn and damaged compressor and engine parts. Our service is as personal and as unique as each customer, each compressor, and each application. We work with you to insure reworked parts meet your exact specifications. CECO's workforce boasts engineering and field expertise as well as a wide range of compressor experience in pipeline and gas, air, and process and petrochemical.



Established 1964 • www.tryceco.com

## **Repair Services**

## Repair Solutions for the Following Components

### Valve Repair

- Plate, strip, channel, and poppet valves
  - Machining to OEM specifications
  - Lapped sealing components
  - All valves are air or liquid tested before shipment
  - Failure analysis available
  - Standard seven-day turnaround
- Valve maintenance kits are available and in stock

## **Cylinder Repair**

- Compressor cylinders
  - Cylinder thermal spray coating and relining
  - Non-lube conversions
- Compressor cylinder heads
- Complete cylinder unit refurbishing





## Piston and Piston Rod Repair

- Compressor pistons
  - Reconditioned or manufactured to your specifications
- Compressor rods
  - Reconditioned or manufactured
  - Coating, induction hardening, ion nitriding
  - Rolled threads up to 6 in.

## Packing Case Repair

- Packing cups
  - Machined and lapped to proper specifications
- Packing case
  - Manufactured new upon request
- New CECO packing
  - Installed and assembled in cases as required
- Packing case conversion to Fugitive Emission Packing (FEP)
- Oil wiper glands



## Compressor and Engine Part Repair

- Connecting rods
- Power cylinder heads
- Fuel valves
- · Crosshead shoes and guides
- Hydraulic pushrods
  - Reconditioned or manufactured to original specifications
- Air starting valves
- Power valves



## Centrifugal Compressors and Pump Repair

- Shafts
- Seals
- Housings
- Complete unit overhaul and repair
- Impellers
- Balancing

## Miscellaneous Repair

- Mixer shafts
- Pump impeller repair
- Large steam valve repair
- Large blower repair and balance
- Thermal spray
- Thread rolling
- Blowers
- Turbo-chargers
- Steam turbines

## Pump Repair

- Auxiliary pumps
- Centrifugal compressors
- Vertical turbine pumps
- Multi-stage pumps
- Centrifugal pumps
- Positive displacement pumps
- Reciprocating Pump Repair
  - Plungers
  - Valve assemblies
  - Crossheads
  - Valve seats
  - Working blocks
  - Crankshafts
  - Crankshaft bearings



## **Machining and Repair Capabilities**

## 100,000 Sq-ft of Manufacturing and Repair Space







#### Lathes

• Capacity up to 110 in. diameter and 28 ft. centers for the smallest to the largest repair and manufacturing needs

#### Mills

- Vertical mills up to a 10 ton capacity, 129 in. swing and 9 ft. under cross bar
- · Horizontal mills up to 5 in. bar

### Hard Coating

- Pump plungers
- Piston rods

#### Grinders

- Large outside diameter capacity and cylindrical grinders
- Surface grinders
- Internal grinders
- Heavy duty tool and cutter grinders

#### **Thread Rollers**

 Precision dies can roll thread profiles up to 6"

#### **Presses**

• Presses up to 400 ton, 7 ft. diameter and 25 ft. in length available







#### Houston

Contact Rob Penco rob.penco@ceconet.com 5440 Alder Drive Houston, Texas 77081 Phone: 713.663.1654 Fax: 713.664.6444



#### Odessa

Contact Deanna Fowler deanna.fowler@ceconet.com 6900 North County Road West Odessa, Texas 79764 Phone: 713.663.1605 Fax: 432.368.4682



#### Walker, Louisiana

Contact Mary Harris mharris@ceconet.com 15888 Industry Way Walker, Louisiana 70785 Phone: 225.271.3408 Fax: 225.665.4695



Compressor Engineering Corporation 5440 Alder Drive • Houston Texas 77081 800 TRYCECO • Fax 713-664-6444 www.tryceco.com